PCI-100LS
PROGRAMMING QUICK REFERENCE GUIDE

1

POWER ON

START

`POS 359 TACH 000`

MENU

2

`INITIAL>`

➡ >

Zeros the resolver
`^ZERO SET(ENT)`
Move the press to top and press ENTER to zero the resolver position.

^

Motion Detect programming
L=low speed limit
H=high speed limit
`^MDET >L000-H999`
> enables the arrow keys to adjust the high and low speed limits. Press ENTER when finished.

^

Chain break delay
`^MDLY >D999`
> enables the arrow keys to adjust the delay in milliseconds. Press ENTER when finished.

^

Top Stop Angle
`^TSTOP >A319`
> enables the arrow keys to adjust the top stop angle in degrees. Press ENTER when finished.

MENU

3

Option only
`LIMIT SWITCHES >`

➡ >

Limit switch 1 programming
F=from   T=to
`^LS1   >F000-T000`
> enables the arrow keys to adjust the limit switch window settings. Press ENTER when finished.

^

Limit switch 2 programming
F=from   T=to
`^LS2   >F000-T000`
> enables the arrow keys to adjust the limit switch window settings. Press ENTER to save.

^

Limit switch 3 programming
F=from   T=to
`^LS3  >F100-T200`
> enables the arrow keys to adjust the limit switch window settings. Press ENTER to save.

^

Limit switch 4 programming
F=from   T=to
`^LS4   >F210-T235`
> enables the arrow keys to adjust the limit switch window settings. Press ENTER to save.

^

Speed compensation programming S=start speed A=angle (# of degrees)
`^SCOMP>S100-A020`
> enables the arrow keys to adjust the speed comp settings. Press ENTER to save.

MENU

4

`COUNTERS >`

➡ >

View the strokes count
`^STROKE S000000`

^

Program the batch count
`^BATCH> B000000`
> enables the arrow keys to adjust batch count setting. Press ENTER to save.

^

Zero the strokes count
`^ZeroStrks (ENT)`
Press ENTER to zero the strokes count.

^

View the total hits counter
`^THITS  T00000000`

^

Zero the total hits counter
`^Zero  TOTAL(ENT)`
Press ENTER to zero the total hits counter.

MENU

5

`SUPERVISOR >`

➡ >

Programming is currently disabled.
`SETUP>DISABLED`
OR
`SETUP>ENABLED`
Programming is currently enabled.

➡ >

Enable programming code
`SETUP   478`

Use the arrow keys to enter the code

`SETUP>ENABLED`
blinking cursor

^

ENTER

Programming is enabled.
`SETUP>ENABLED`

`SETUP>DISABLED`

ENTER

All programming enabled

All programming disabled

MENU → **Returns to START**

MENU Returns to **START**